

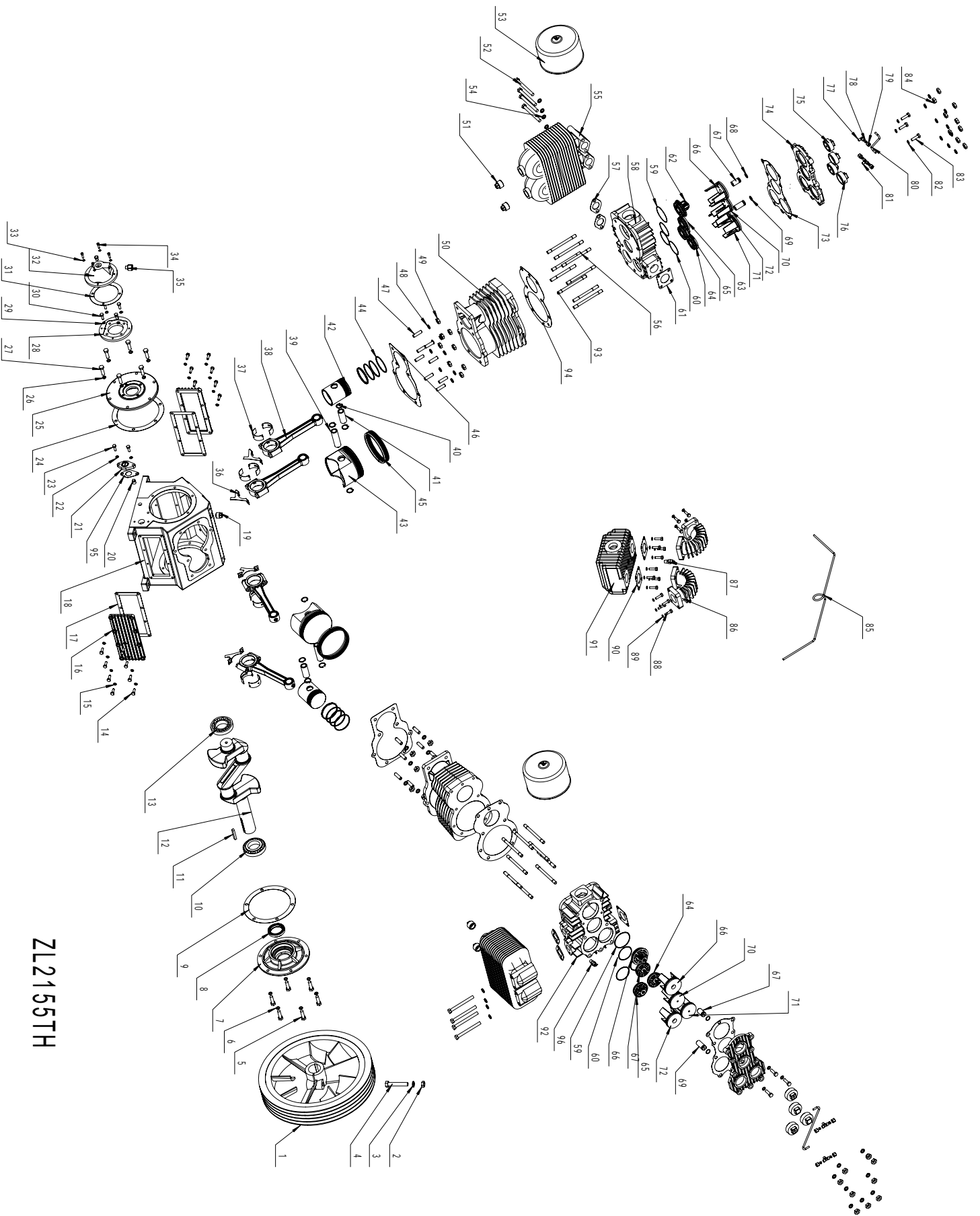


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ZL2155TH Parts List			
Item	Serial No.	Description	QTY
1	51	Plug- Intercooler	4
2	55	Intercooler	2
3	52	Bolt	8
4	46	Gasket- Cylinder	2
5	50	Cylinder	2
6	57	Gasket- Intercooler	4
7	81	Connector- T Long Unloader Tube	3
8	85	Long Unloader Tube	1
9	77	Compression Ring	6
10	79	Nut	7
11	88	Socket Head Bolt	16
12	89	Lockwasher	16
13	90	Gasket- Aftercooler	4
14	91	Aftercooler	1
15	87	High Pressure Valve	1
16	86	Elbow- Aftercooler	2
17	49	Nut	34
18	48	Washer	34
19	47	Stud Bolt	16
20	78	Elbow	1
21	96	Low Pressure Valve	2
22	80	Short Unloader Tube	2
23	56	Stud Bolt	4
24	94	Gasket- Cylinder Head	2
25	1	Flysheel	1
26	2	Nut	1
27	3	Gasket	1
28	4	Bolt	1
29	11	Key	1
30	30	Bolt	6
31	29	Washer	16
32	16	Side Cover	2
33	17	Gasket- Side Cover	2
34	95	Gasket- Oil Sight Glass	1
35	21	Oil Sight Glass	1

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Item	Serial No.	Description	QTY
36	12	Crankshaft	1
37	8	Oil Seal	1
38	7	Front Cover	1
39	5 27	Bolt	12
40	6 26	Gasket	18
41	9	Gasket- Front Cover	1
42	10 13	Bearing	2
43		Holding Screw	2
44	18	Crankcase	1
45	19	Oil Plug	1
46	25	Rear Cover	1
47	24	Adjusting Shim	
48	31	Gasket- Rear Cover	1
49	14	Bolt	16
50	32	Cover	1
51	35	Air Breather Assy.	1
52	20	Drain Plug	1
53	28	Adapter	1
54	34	Socket Head Bolt	4
55		Gasket- Cover	1
56	92	Cylinder Head- Left	1
57	58	Cylinder Head- Right	1
58	73	Gasket- Plate	2
59	74	Plate- Cylinder Head	2
60		O ring	2
61	66	Retainer- Intake Valve, L.P.	2
62		O ring	4
63	67	Unloader Plug	2
64	62 66	Intake Valve Assy., L.P.	2
65	64 67	Exhaust Valve Assy., L.P. & H.P.	4
66	65	Intake Valve Assy., H.P.	2
67	75	Plug- Intake Valve	4
68	83	Bolt	6
69	76	Plug- Exhaust Valve	4
70	70	Retainer- Exhaust Valve, L.P.	2
71		O ring	6
72	72	Retainer- Intake Valve, L.P.	2
73	69	Unloader Plug	2
74	71	Retainer- Exhaust Valve, H.P.	2
75	59	Copper Washer	6
76	60	Copper Washer	2
77		Bolt- Connecting Rod	8
78		Washer	2
79	36	Oil Dipper	4

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Item	Serial No.	Description	QTY
80	37	Bearing Insert	8
81	38	Connecting Rod	4
82		Copper Bushing- Conn. Rod	4
83	45	Piston Ring Set- L.P.	2
84	43	Piston- L.P.	2
85	39	Piston Pin- L.P.	2
86	40	Snapping	8
87	44	Piston Ring Set- H.P.	2
88	42	Piston- H.P.	2
89	41	Piston Pin- H.P.	2
90	53	Air Filter Assy.	2
91	93	Stud Bolt	14



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