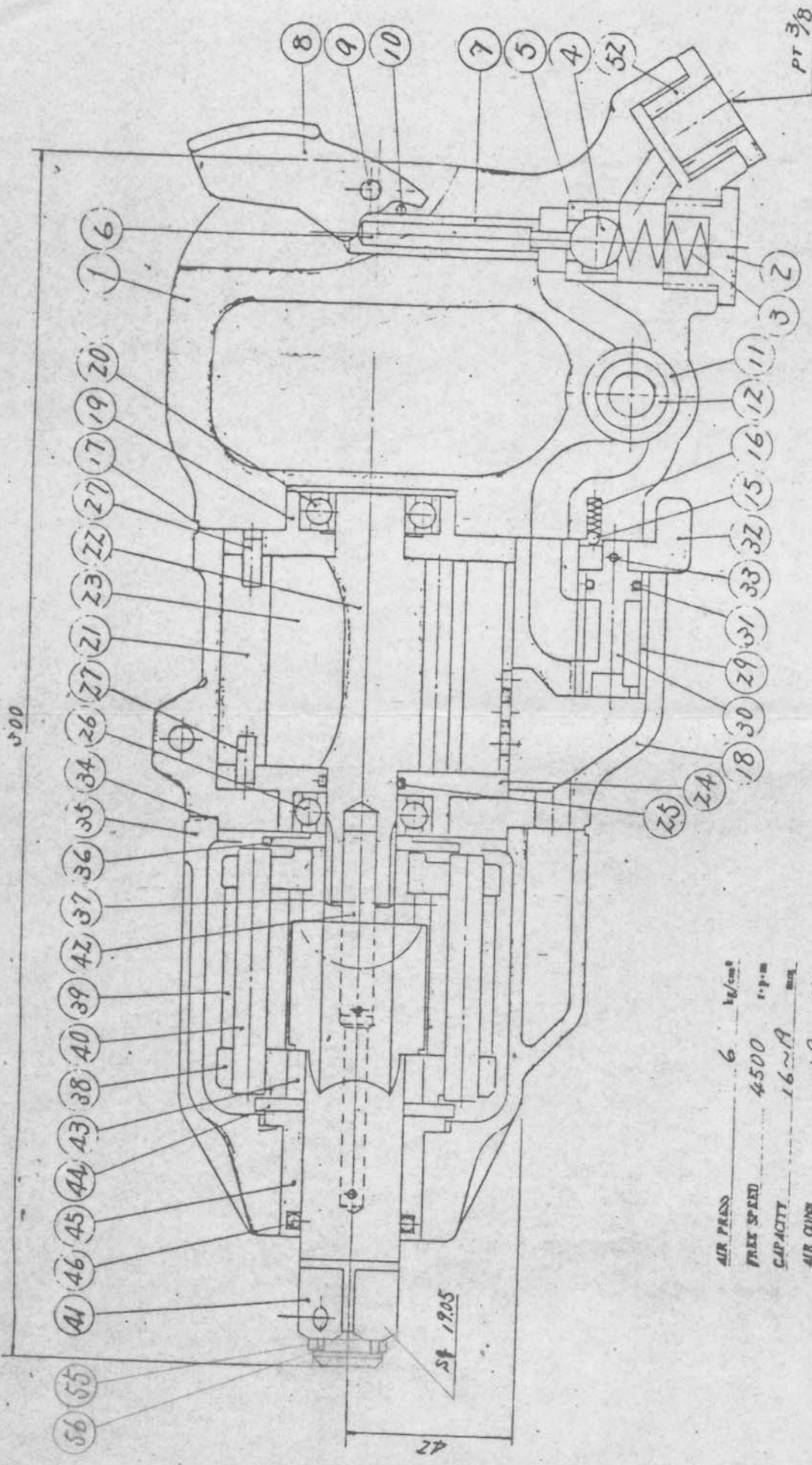


500



AIR PRESS	6	kg/cm <sup>2</sup>
FREE SPEED	4500	r.p.m
CAPACITY	16~18	mm
AIR CONG	1:0	m <sup>3</sup> /min
WEIGHT	5.7	kg
ROSE DIA	1.2-7	mm

APPROVED BY <i>[Signature]</i>	NAME <b>IMPACT WRENCH</b>
CHECKED BY <i>[Signature]</i>	SCALE 1/4
DESIGNED BY	DATE 56.7.27. 1222x112
( ) ANGLE PROJ.	DWG. NO. WH-19B
 <b>YUTAH I IRON WORKS CO., LTD.</b> INGASHIMARI-KU, OSAKA, JAPAN.	



IMPACT WRENCH WH 19 B

No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK	No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK
1	121330	Handle	X1	outside	41	121492	Chuck Driver	1	
2	121331	Throttle Valve Cap	1		42	12129	Center Rod	1	
3	121157	Throttle Valve Spring	1		43	122137B	Hammer Case Bush	1	
4	EB 1/2	Throttle Valve	1		44	121344	Thrust Washer	1	
5	121332	Throttle Valve Bush	1		45	121345C	Front Case Bush	1	
6	121333	Throttle Valve Rod		outside	46	OP-25	Front Case Bush Ring	1	
7	121334	Throttle Guide Bush	1		47	B760625	Bolt	4	
8	121354	Throttle Lever	1	outside	48	B760628	Bolt	4	
9	<sup>KP</sup> 050018	Throttle Lever Pin	1		49	N81105	Nut	6	
10	<sup>KP</sup> 030025	Stop Pin	1	outside	50	WSS060	Spring Washer	8	
11	140152C	Adjust Valve Bush	1		51	12137B	Dead Handle	1	
12	122245	Adjust Valve	1		52	H1034	Inlet Bush	1	
13	OP-12	Adjust Valve Ring	2		53	H1004	Hose Stud	1	} 202'
14	DS-18	Stop Ring	1		54	H2003	Hose Stem	1	
15	SB 5/32	Stop Ball	2		55	122197	Clip	1	
16	11531	Stop Ball Spring	2		56	OP-10A	"o" Ring	1	P-10.
17	121294B	Top Seat Packing	1		57				
18	121336H	Sylinder Case	1		58				
19	121426B	Top Bearing Case	1		59				
20	6003Z	Top Rotor Bearing	1		60				
21	121425B	Sylinder	1		61				
22	L21404	Rotor	1		62				
23	121267	Rotor Vane	5		63				
24	121349C	Bottom Bearing Case	1		64				
25	OP-16	Bottom Case Ring	1		65				
26	6003Z	Bottom Rotor Bearing	1		66				
27	<sup>SPV</sup> 05012	Knock Pin	2		67				
28	<sup>SPV</sup> 05006	Knock Pin	1		68				
29	121351	Reverse Valve Bush	1		69				
30	12352	Reverse Valve	1		70				
31	OP-11	Reverse Valve Ring	1		71				
32	121204	Reverse Handle	1		72				
33	<sup>SPW</sup> 02016	Reverse Handle Pin	1		73				
34	121338	Bottom Seat Packing	1		74				
35	121339B	Front Case	1		75				
36	121207	Space Collar	1		76				
37	121340	Driver	1		77				
38	121427	Hammer Case	1		78				
39	122186C	Hammer	2		79				
40	121342	Hammer Stud	2		80				