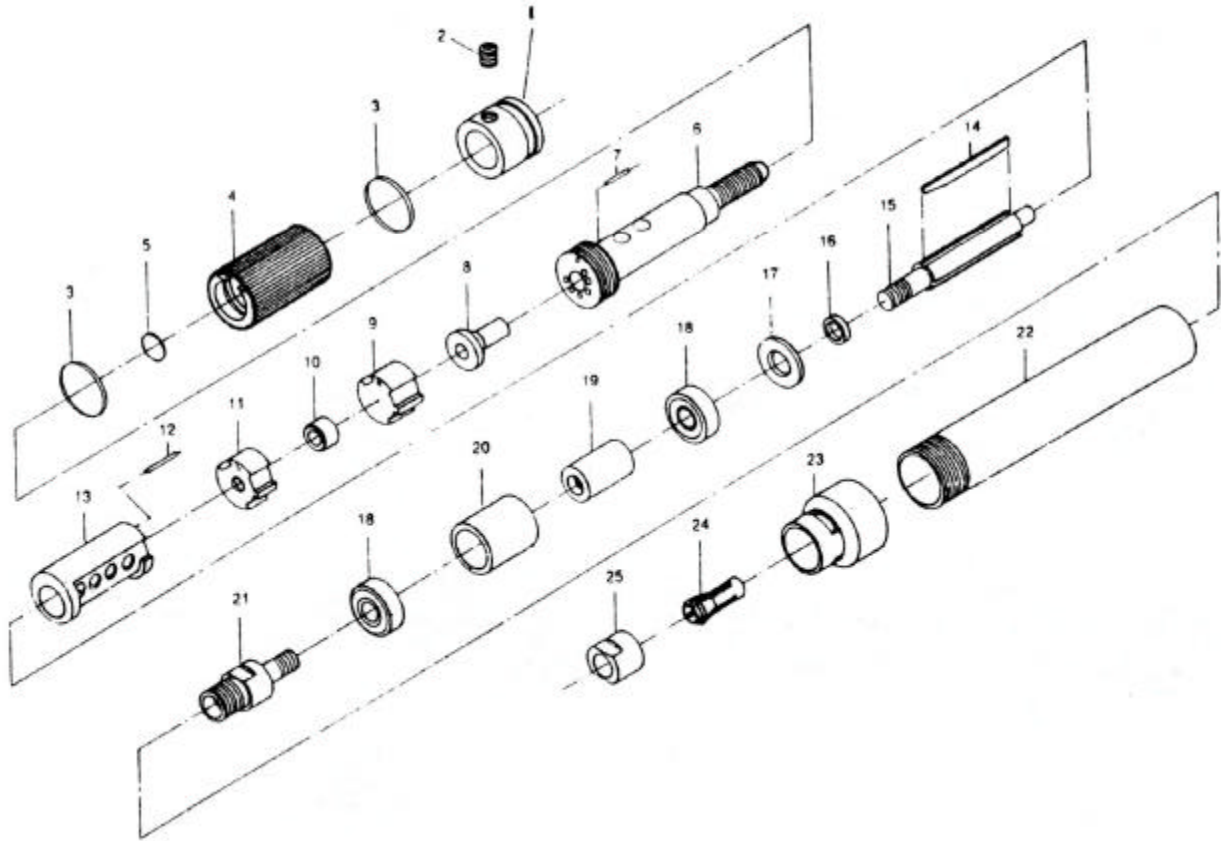


吉生 GISON

GP-8240F Air Micro Grinder



PARTS LIST

✧ :Consuming Part

Item No.	Part No.	Description	Qty.	Item No.	Part No.	Description	Qty.
1	8240F01	Rear End Holder	1	15	8240F15	Rotor	1
2	8240F02	Screw	1	16	8240F16	Spacer	1
3	8240F03	O-Ring	2	17	8240F17	Lateral Disc	1
4	8240F04	Sliding Knob	1	✧ 18	8240F18	Ball Bearing	2
5	8240F05	O-Ring	1	19	8240F19	Interior Bearing Retainer Bushing	1
6	8240F06	Hose Plug	1	20	8240F20	Outer Bearing Retainer Bushing	1
7	8240F07	Pin	1	21	8240F21	Collet Foundation	1
8	8240F08	Plug	1	22	8240F22	Sleeve	1
9	8240F09	Intake Plate	1	23	8240F23	Front Cover	1
✧ 10	8240F10	Ball Bearing	1	24	8240F24	Collet	1
11	8240F11	Bearing Plate	1	25	8240F25	Clamping Nut	1
12	8240F12	Pin	1				
13	8240F13	Cylinder	1				
✧ 14	8240F14	Rotor Blade	3				

Application: Ideal for grinding metal model, grinding the teeth of model, machine processing, engrave wood, gold processing and parts processing.

Please read follows carefully before operating:

1. Avoid heavy power impact to damage the precious Front Chuck.
2. To get the Abrasive Wheel tighten, please use wrench to turn reverse side everytime before operation.
3. Before operation, please be sure the Rotary Mounted Point is straight.
4. Always wear Safety Goggles to guard against eye injury cause be flying particles.
5. Suggest to use light density, non-detergent lubricant oil (i.e. #60).
6. Applicable to air working pressure 0~90 psig, regular speed: **56,000 RPM.**

Maintenance:

Do not try disassemble an airmotor by yourself, because it requires skillful person to maintain the tools. Repairing cost will be charged even it is during a term of gurantee, if the tool exposed rust or no trace of lubricant on a cylinder during the course of normal repair.

Ball Bearings:

A proper break in operation given to a new grinder during its initial use with such low pressure as 50~55 psi for the first 2~3 hours will favor to the grinder for its longer span of service afterwards.