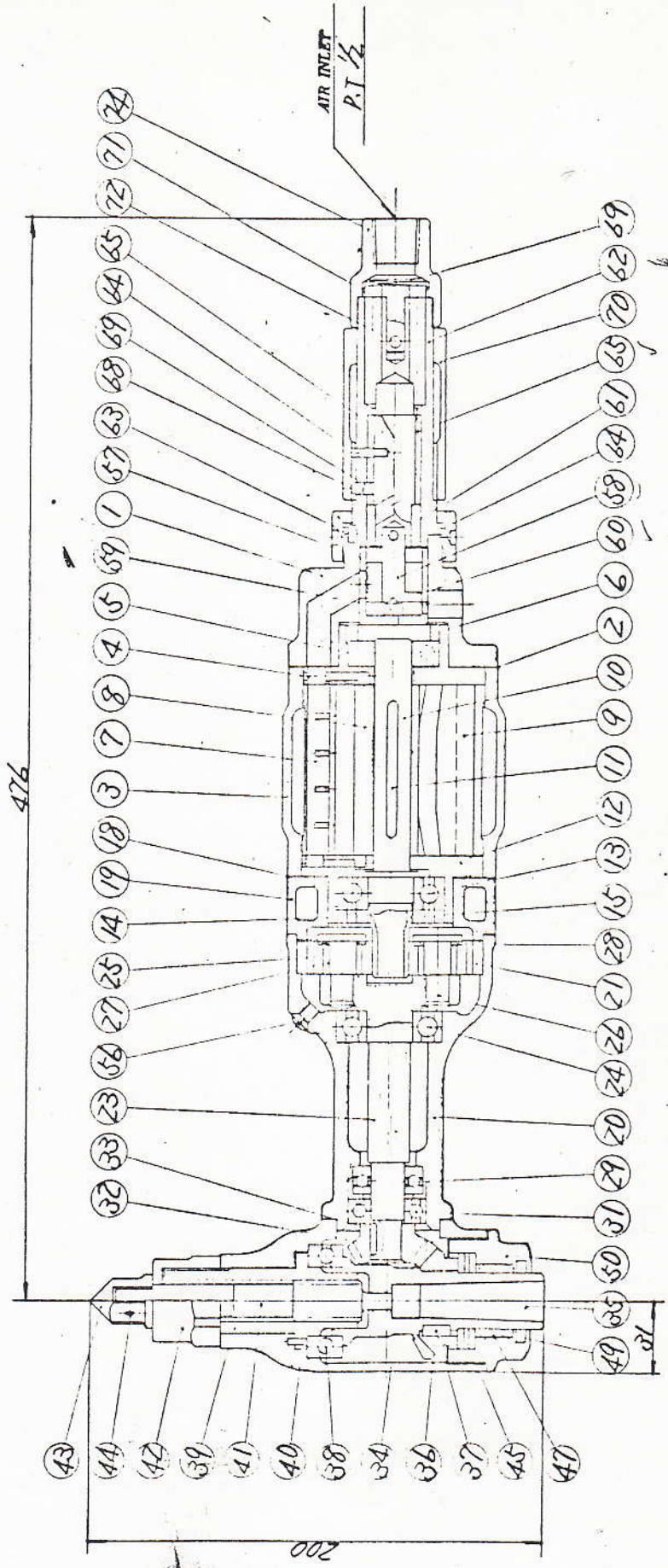


4X20



AIR PRESS	6	kg/cm <sup>2</sup>
CAPACITY	22	mm
FREE SPEED	650	r.p.m.
AIR CONS.	4/6	l.p.m.
SOCKET SIZE	18	mm
LENGTH	110-2	mm
HEIGHT	118	mm
WEIGHT	17.2	kg
HOSE DIA.	19	mm

APPROVED BY	NAME	CORNER DRILL
CHECKED BY	DATE	22RCKE
DESIGNED BY	SCALE	DWG. NO.
<i>A. Morita</i>	1/2	49.9.11.354X
FIRST ANGLE PROJ.		
		YUTANI WORKS CO., LTD. HIGASHI, OSAKA, JAPAN



# CORNER DRILL 22RCRE

No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK	No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK
1	35659	HEAD	1		41	35438	FEED SCREW	1	
2	355101	TOP SHEET PACKING	1		42	35440	FEED SCREW SLEEVE NUT	1	
3	355117	CYLINDER CASE	1		43	35442	FEED BENTER	1	
4	355110	TOP BEARING CASE	1		44	W030008	FEED BENTER PIN	1	
5	6203	TOP ROTOR BEARING	1		45	AXK2542	THRUST NEEDLE BEARING	1	
6	12411	TOP BEARING NUT	1		46	GB2542	THRUST WASHER	2	
7	35516	CYLINDER	1		47	NK 3/16	NEEDLE ROLLER BEARING	1	
8	355112	ROTOR	1		48	W02542	THRUST WASHER	1	
9	601148	ROTOR VANE	5		49	P1105	SOCKET PACKING	1	
10	355119	ROTOR SHAFT	1		50	35490B	SOCKET CASE CAP	1	
11	W05060A	ROTOR SHAFT KEY	1		51	35546	CYLINDER CASE BOLT	4	
12	355111	BOTTOM BEARING CASE	1		52	W0060	CASE WASHER	4	
13	6204	BOTTOM ROTOR BEARING	1		53	N01106	CASE NUT	4	
14	12856	BOTTOM BEARING NUT	1		54	B760820	SOCKET CASE BOLT	4	
15	BB-20	ROTOR SHAFT NUT	1		55	W0080	SOCKET CASE WASHER	4	
16	W450095	KNOCK PIN	2		56	B016120	OIL PLUG	2	
17	W030008	SPRING PIN	1		57	35660	REVERSE VALVE BUSHING	1	
18	355104	BOTTOM SHEET PACKING	1		58	35661	REVERSE VALVE	1	
19	354118	GEAR CASE JOINT	1		59	35663	BALL STOP	1	
20	35573	GEAR CASE	1		60	SB 1/8	BALL	1	
21	35479	INTERNAL GEAR	1		61	WPM0015	REVERSE VALVE PIN	1	
22	W600	INTERNAL GEAR KEY	1		62	35649B	AIR HANDLE STEM	1	
23	35422	DRIVE SHAFT	1		63	W040075	AIR HANDLE STEM PIN	1	✓
24	6204	DRIVE SHAFT BEARING	1		64	35650	AIR HANDLE NUT	1	
25	35480	PINION	2		65	35645	REVERSE VALVE JOINT	1	
26	35426	PINION SHAFT	2		66	35646	JOINT BUSHING	1	
27	W1217113	NEEDLE ROLLER BEARING	2		67	35648	JOINT PIN	1	
28	35425B	PINION ROLLER WASHER	2		68	SB 3/16	STOP BALL	1	✓
29	2902	DRIVE THRUST BEARING	1		69	12629	STOP BALL SPRING	1	✓
30	35427	DRIVE SHAFT RING	1		70	35652B	AIR HANDLE SLEEVE	1	
31	6202	DRIVE GEAR BEARING	1		71	35654	AIR HANDLE VALVE	1	
32	35473	DRIVE SHAFT GEAR	1		72	W040038	AIR HANDLE VALVE PIN	1	
33	W0414A	DRIVE SHAFT GEAR KEY	1		73	31749	AIR HANDLE SPRING	1	
34	35431	SOCKET CASE	1		74	31750B	AIR HANDLE CAP	1	
35	35430	SOCKET	1		75	H1007	HOSE STUD	1	
36	35474	SOCKET GEAR	1		76	H2005	HOSE STEM	1	
37	W04012A	SOCKET GEAR KEY	1		77				
38	2906	SOCKET THRUST BEARING	1		78				
39	35435	FEED SCREW SLEEVE	1		79				
40	SPW03508	FEED SCREW SLEEVE PIN	1		80				

