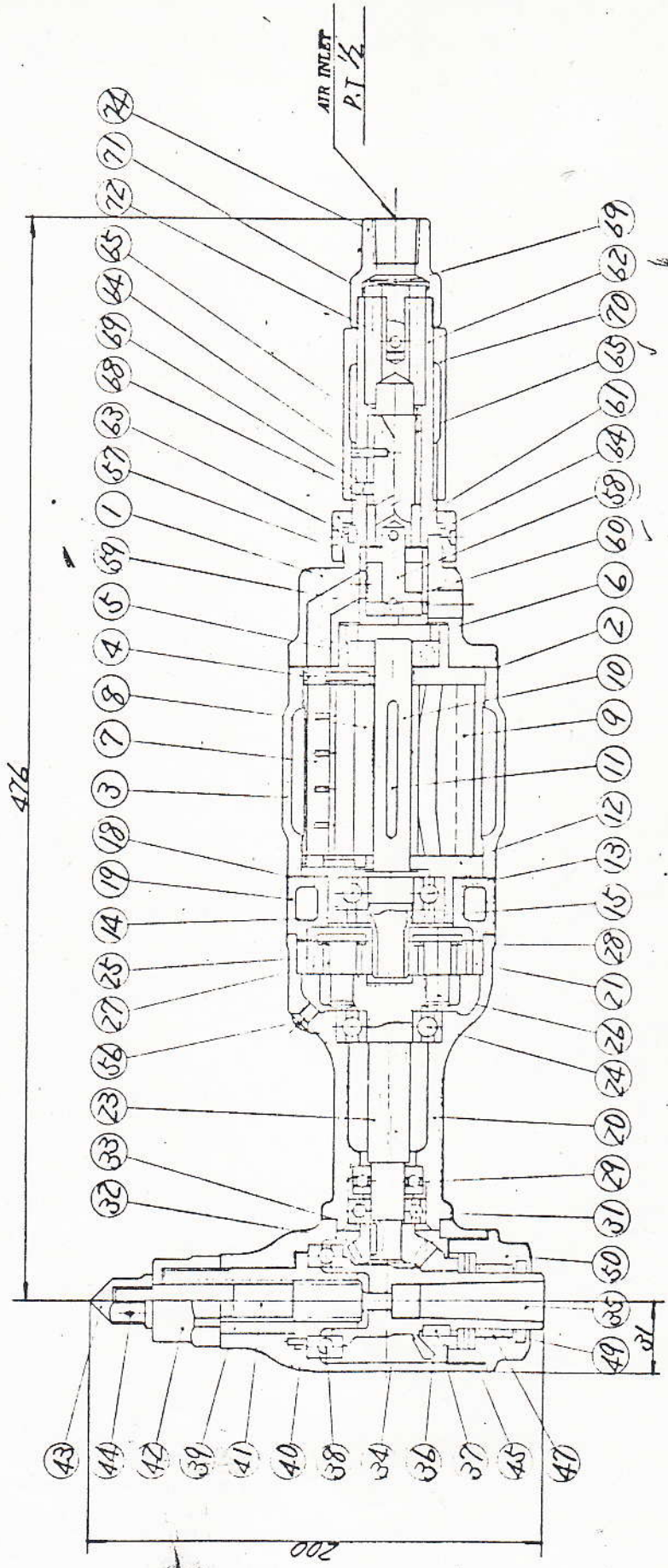


4X20



AIR PRESS	6	kg/cm ²
CAPACITY	22	mm
FEED SPEED	650	r.p.m.
AIR CONS.	4/6	mm
SOCKET SIZE	18	mm
LENGTH	111	mm
HEIGHT	118	mm
WEIGHT	17.8	kg
HOSE DIA.	19	mm

APPROVED BY	NAME	SCALE	DATE	DWG. NO.
CHECKED BY	CORNER DRILL	1/2	49.9.11.	354X
DESIGNED BY	ZZARKE	YUTANI WORKS CO., LTD.		
FIRST ANGLE PROJ.		HIGASHI, OSAKA, JAPAN		

CORNER DRILL 22RCRE

No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK	No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK
1	35659	HEAD	1		41	35438	FEED SCREW	1	
2	355101	TOP SHEET PACKING	1		42	35440	FEED SCREW SLEEVE NUT	1	
3	355117	CYLINDER CASE	1		43	35442	FEED BENTER	1	
4	355110	TOP BEARING CASE	1		44	W030008	FEED BENTER PIN	1	
5	6203	TOP ROTOR BEARING	1		45	AKK2542	THRUST NEEDLE BEARING	1	
6	12411	TOP BEARING NUT	1		46	GB2542	THRUST WASHER	2	
7	35516	CYLINDER	1		47	NK 3/16	NEEDLE ROLLER BEARING	1	
8	355112	ROTOR	1		48	AK2542	THRUST WASHER	1	
9	601148	ROTOR VANE	5		49	P1105	SOCKET PACKING	1	
10	355119	ROTOR SHAFT	1		50	35490B	SOCKET CASE CAP	1	
11	W05060A	ROTOR SHAFT KEY	1		51	35546	CYLINDER CASE BOLT	4	
12	355111	BOTTOM BEARING CASE	1		52	W0060	CASE WASHER	4	
13	6204	BOTTOM ROTOR BEARING	1		53	N01106	CASE NUT	4	
14	12856	BOTTOM BEARING NUT	1		54	B760820	SOCKET CASE BOLT	4	
15	BB-20	ROTOR SHAFT NUT	1		55	W0080	SOCKET CASE WASHER	4	
16	W450095	KNOCK PIN	2		56	B016120	OIL PLUG	2	
17	W030008	SPRING PIN	1		57	35660	REVERSE VALVE BUSHING	1	
18	355104	BOTTOM SHEET PACKING	1		58	35661	REVERSE VALVE	1	
19	354118	GEAR CASE JOINT	1		59	35663	BALL STOP	1	
20	35573	GEAR CASE	1		60	SB 1/8	BALL	1	
21	35479	INTERNAL GEAR	1		61	WPM0015	REVERSE VALVE PIN	1	
22	W600	INTERNAL GEAR KEY	1		62	35649B	AIR HANDLE STEM	1	
23	35422	DRIVE SHAFT	1		63	W040075	AIR HANDLE STEM PIN	1	✓
24	6204	DRIVE SHAFT BEARING	1		64	35650	AIR HANDLE NUT	1	
25	35480	PINION	2		65	35645	REVERSE VALVE JOINT	1	
26	35426	PINION SHAFT	2		66	35646	JOINT BUSHING	1	
27	W121713	NEEDLE ROLLER BEARING	2		67	35648	JOINT PIN	1	
28	35425B	PINION ROLLER WASHER	2		68	SB 3/16	STOP BALL	1	✓
29	2902	DRIVE THRUST BEARING	1		69	12629	STOP BALL SPRING	1	✓
30	35427	DRIVE SHAFT RING	1		70	35652B	AIR HANDLE SLEEVE	1	
31	6202	DRIVE GEAR BEARING	1		71	35654	AIR HANDLE VALVE	1	
32	35473	DRIVE SHAFT GEAR	1		72	W040038	AIR HANDLE VALVE PIN	1	
33	W0414A	DRIVE SHAFT GEAR KEY	1		73	31749	AIR HANDLE SPRING	1	
34	35431	SOCKET CASE	1		74	31750B	AIR HANDLE CAP	1	
35	35430	SOCKET	1		75	H1007	HOSE STUD	1	
36	35474	SOCKET GEAR	1		76	H2005	HOSE STEM	1	
37	W04012A	SOCKET GEAR KEY	1		77				
38	2906	SOCKET THRUST BEARING	1		78				
39	35435	FEED SCREW SLEEVE	1		79				
40	SPW03508	FEED SCREW SLEEVE PIN	1		80				

