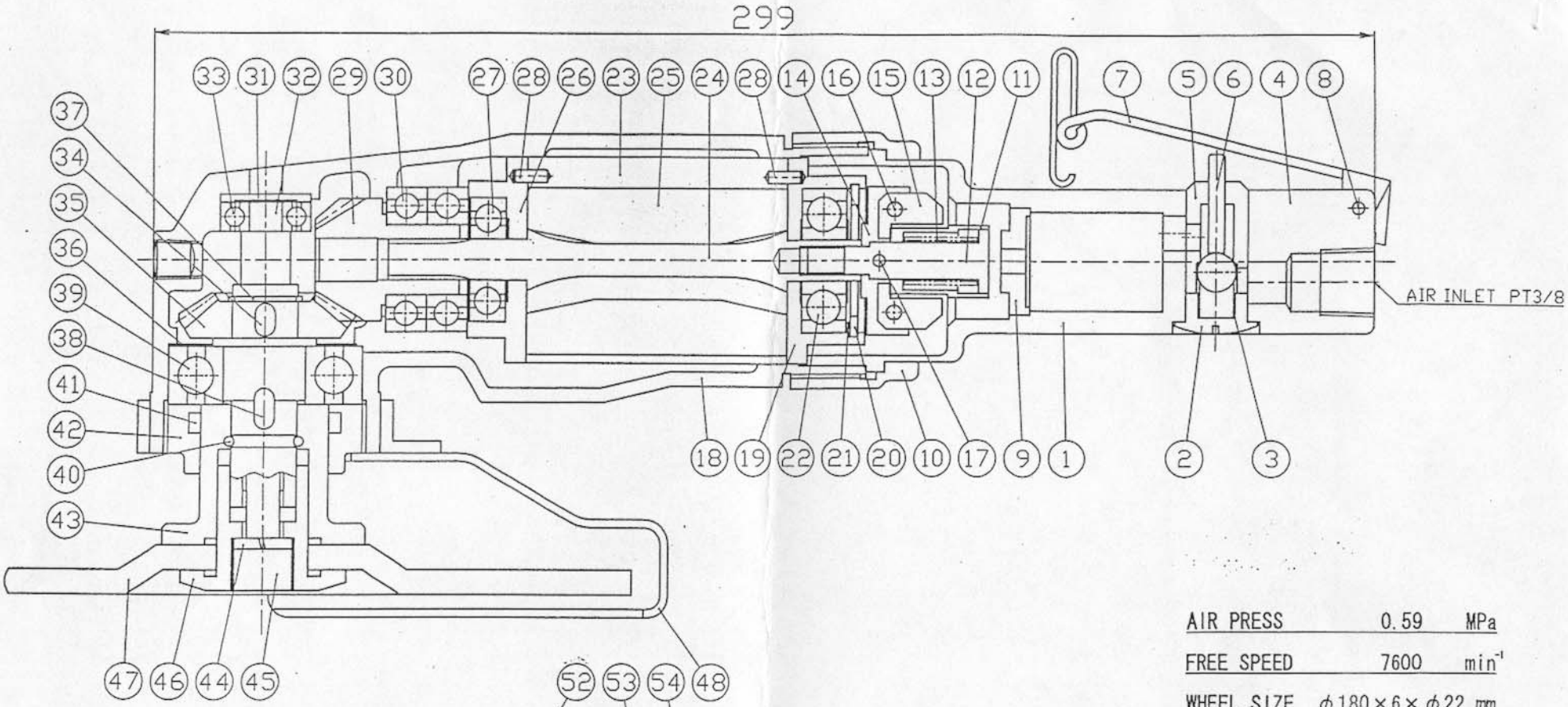

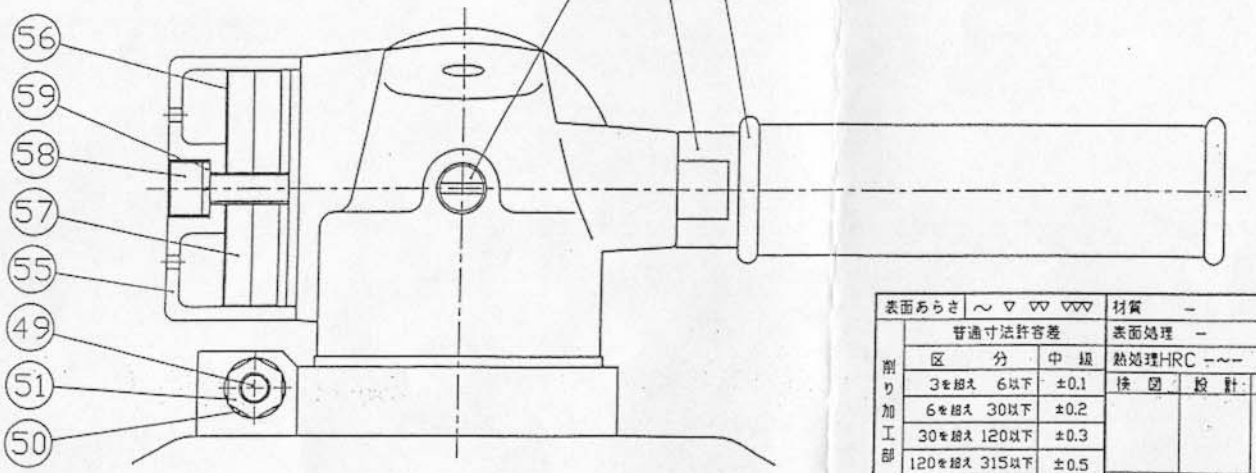

AIR PRESS	0.59 MPa
FREE SPEED	7600 min^{-1}
WHEEL SIZE	ϕ180×6×ϕ22 mm
AIR CONS	1.5 Nm^3/min
MASS	3.4 Kg
AIR HOSE I.D.	12.7 mm

表面あらさ	～ ▽ ▽▽ ▽▽▽		材質 –		個数 –	形式 名称
削り加工部	普通寸法許容差		表面処理 –		質量 – (kg)	AIR GRINDER
	区分	中級	熱処理HRC –～–		深さ –	YGS-7ETS-3
	3を超え 6以下	±0.1	検図	設計	製図	図番 563X100
	6を超え 30以下	±0.2			野呂	コード No.
	30を超え 120以下	±0.3			三角法	
	120を超え 315以下	±0.5				
	315を超え1000以下	±0.8	尺度 1/1	製図 1999年12月 1日		株式会社ユタニ YUTANI

AIR GRINDER YGS-7ETS-3

No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK	No.	PARTS No.	NAME OF PARTS	REQ'D No.	REMARK
1	563315	Head	1		36	563189	Space Washer	1	
2	11605	Throttle Valve Cap	1		37	DS-16	Drive Shaft Ring	1	DS-16
3	553394	Throttle Spring	1		38	K556	Flange Key	1	
4	EB 3/8	Throttle Valve	1		39	#6204	Drive Gear Bearing	1	#6204
5	553392	Throttle Valve Bush	1		40	OP-15	Flange Ring	1	P-15
6	NR400238	Throttle Rod	1	φ4X23.8	41	P1186	Oil Packing	1	
7	553393	Throttle Lever	1		42	563139	Drive Shaft Nut	1	
8	SPW03020	Throttle Lever Pin	1	φ3X20	43	563155	Top Flange	1	
9	563162	Governor Valve Sheet	1		44	WS 3/8	Spring Washer	1	
10	556237C	Cylinder Case Cap	1		45	563213	Flange Bolt	1	
11	56394B	Governor Valve	1		46	563214B	Bottom Flange	1	
12	56390C	Governor Shaft	1		47	556152	Wheel	1	
13	563145	Governor Spring	1		48	563218	Wheel Cover	1	
14	56392	Governor Base	1		49	B800620	Cover Bolt	1	M6X20
15	56393D	Governor Runner	2		50	WS060	Spring Washer	1	
16	NR350158	Governor Runner Pin	2		51	N81106	Nut	1	
17	NR300058	Governor Shaft Pin	1		52	PT 1/8	Oil Plug	1	
18	563314	Cylinder Case	1		53	56378	Dead Handle	1	
19	563129	Top Bearing Case	1		54	OGK 56-27	Dead Handle Cover	1	
20	SR-35	Bearing Cap Ring	1	SR-35	55	563193	Exhaust Cover	1	
21	563100B	Bearing Cover	1		56	563190	Net	2	
22	#6300Z	Top Rotor Bearing	1	#6300Z	57	563191	Felt	2	
23	563114B	Cylinder	1		58	B760622	Cover Bolt	1	M6X22
24	563128	Rotor	1		59	WS060	Spring Washer	1	
25	563132	Rotor Vane	4		60	W1/2X1D	W1/2 Heli Sert	1	1d
26	563130	Bottom Bearing Case	1		61	N2037	Hose Nipple	1	
27	#6200	Bottom Rotor Bearing	1	#6200	62				
28	SPW03008	Knock Pin	2	φ3x8	63				
29	56389	Bevel Gear	1		64				
30	#6003	Bevel Gear Bearing	2	#6003	65				
31	56373	Bearing Plate	1		66				
32	563212	Drive Shaft	1		67				
33	#608	Drive Shaft Bearing	1	#608	68				
34	K555	Drive Gear Key	1		69				
35	563188	Drive Gear	1		70				

563×100